

## Amendments to the Claims

Claims 1-5. Previously canceled

6. (Currently Amended) A method of forming a polymer film structure comprising:

identifying a molecular orientation direction profile of two portions of film cut from biaxially oriented ~~east~~-polymer film;

layering said two portions such that a molecular orientation direction profile of one does not coincide with a molecular orientation direction profile of the other, ~~wherein said two portions are transparent.~~

7. (Original) The method of claim 6, wherein said molecular orientation direction profile is identified by identifying an attribute of said portions selected from the group consisting of a top face, a bottom face, a first formed edge, a second formed edge, a first slit edge, a second slit edge, an optical bow or combinations thereof.

8. (Original) The method of claim 7, wherein said attribute is identified by rolling said film.

9. (Original) The method of claim 7, wherein said attribute is identified by a label.

Claims 10-13. Previously canceled

Claims 14 and 15. Cancelled.

16. (Currently Amended) The ~~polymer film structure~~method of claim ~~156~~, wherein said ~~layers~~portions are slit from a single full ~~east~~-sheet.

17. (Currently Amended) The ~~polymer film structure~~method of claim 16, wherein said single full east-sheet is slit approximately down its center.

18. (Currently Amended) The ~~polymer film structure~~method of claim 146, wherein at least one of said ~~layers~~portions includes polyester.

19. (Currently Amended) The ~~polymer film structure~~method of claim 146, wherein only two ~~layers~~portions are used.

20. (Currently Amended) The method of claim 6, further comprising the step of forming a composite structure comprising said film structure ~~of claim 14~~ and glass.

21. (Currently Amended) The ~~composite structure~~method of claim 20, further comprising interposing an adhesive layer intermediate said film structure and said glass.

Claims 22-31. Previously canceled.